

INCREMENTAL STEP DRILLING SYSTEM AND METHOD

Abstract of the Disclosure

A method for drilling a hole in a work piece, such as printed circuit boards, comprises drilling to a point in a work piece and retracting said drill bit a retract distance. The retract distance is configured such that a tip end of said drill bit remains below a top surface of said work piece. The method further comprises drilling a distance greater than said retract distance into said work piece.

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